AIRREX AIR CONDITIONER

Operating Instruction & Parts Manual

Model : HSC-18PLUS/24PLUS

Please read and save these instructions. Read carefully before attempting to assemble, install, operate or maintain the product described. Protect yourself and others by observing all safety information. Failure to comply with instructions could result in personal injury and/or property damage! Retain instructions for future reference.

- ▶ Thank you for purchasing an AIRREX AIR CONDITIONER. BEFORE operation please read this user's manual carefully.
- ▶ Keep this manual readily available.
- ▶ It is ESSENTIAL that you read it carefully before use, and follow it at all times.
- ▶ The Air Conditioners are specified for use on a 115V~ 60Hz 1ph for models HSC-18PLUS, and 220V~ 60Hz 1ph for model HSC-24PLUS single phase power supply. You must check that the local electricity supply is the same and have the appropriate plug fitted by a qualified electrici an.
- ▶ Please complete the warranty form now and keep in a safe place.
- ▶ We have a policy of continual improving to our products. The contents (features and specifications) in this manual are therefore subject to change without notice.

Description

Airrex air conditioners operate in air temperatures from 72℉ to 113℉. These air conditioners utilize eco-friendly R-410A refrigerant. Airrex air conditioners air conditioners may require a fresh air supply for proper operation.

Includes removable, washable air filters for easy maintenance. Thermostatically protected compressor includes high and low pressure warnings. Moves easily on (4) swivel casters (2 locking).

Air conditioners feature (2) 5" diameter front cold air discharges and a HSC-18PLUS(12") / HSC-24PLUS(12") diameter top warm air discharge. ETL listed. Optional condensate pump that plugs directly into the portable air conditioner.

Unpacking

After unpacking the unit, carefully inspect the unit for any damage that may have occurred during transit, such as any loose, missing, or damaged parts. If damaged, immediately file a claim with the carrier.

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NOZZLE TYPE

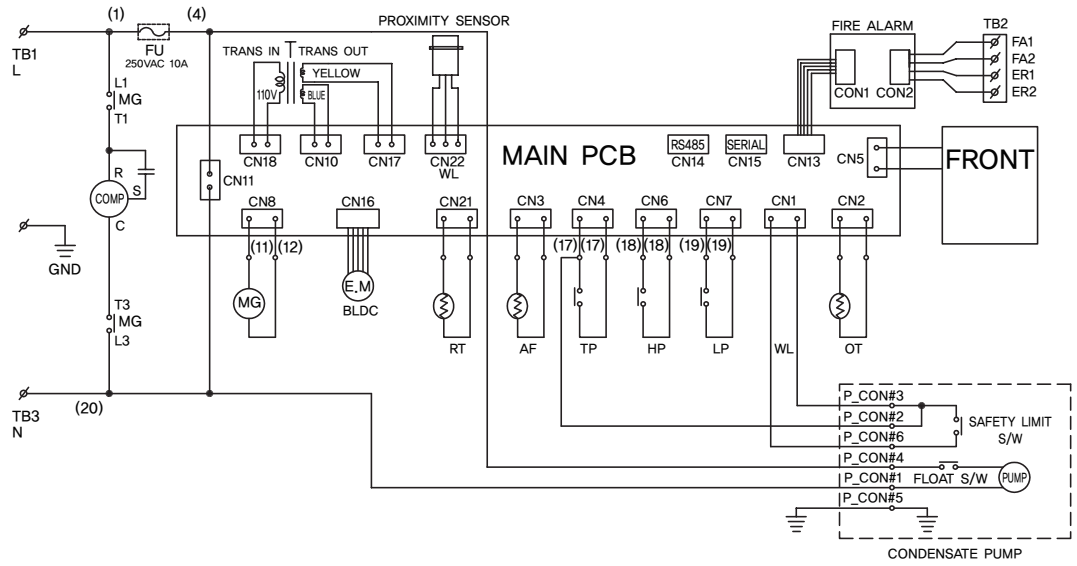
LOUVER TYPE

SPECIFICATIONS

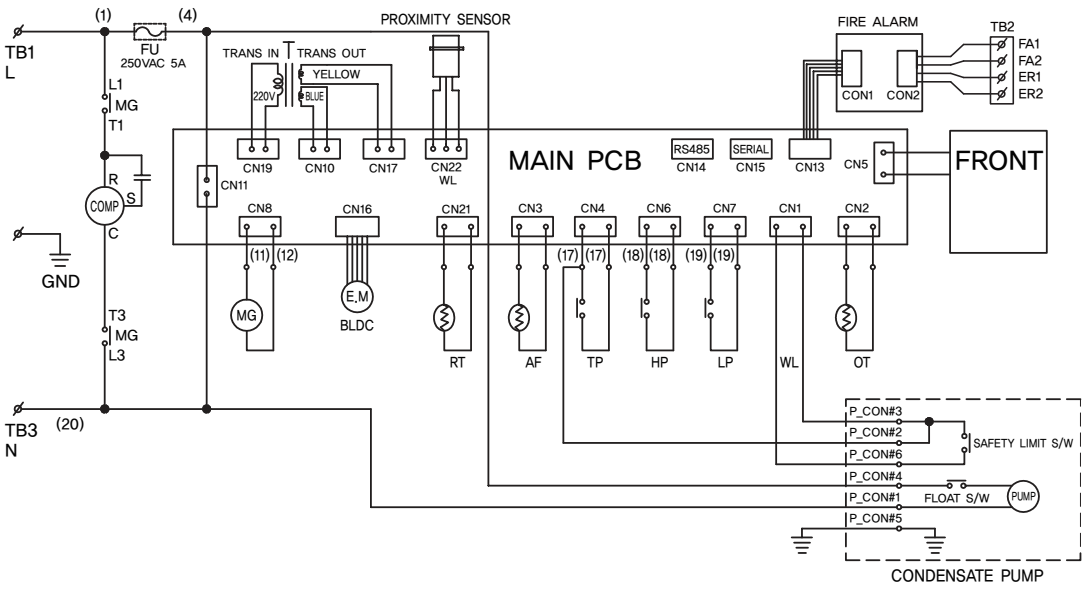
		HSC-18PLUS	HSC-24PLUS
Cooling Capacity	BTU/h kW	16,800 (4.92)	23,500 (6.89)
Power Supply		115V~ 60Hz 1Ph	220V~ 60Hz 1Ph
Dimensions (WxDxH)		19.3 X 24 X 48	19.3 X 24 X 48
Weight	lb	165	171
Power Consumption	kW	1.85	2.86
Current Consumption	Amp.	16	13
Air Flow Evaporator	CFM	423	459
Air Flow Condenser	CFM	720	780
Nema Plug		5-20	6-20
Refrigerant(R-410A)	lb	1.65	2.1
Air Filter		Aluminium Mesh Cartridge	
Safety Devices		▶ High Pressure Switch ▶ Fan motor protection ▶ Low Pressure Switch ▶ Tank position indicator. ▶ Auto 'Full Tank' shut off. ▶ 3 min. delay timer. ▶ Thermostat and relief valve for compressor	
Power Cable	DEVICE	Plug	
	Length	9.8 ft.	
Operating Range		72℉ DB 60% RH ~ 113℉ DB 40%	
High Pressure	psi (kgf/cm^2)	441 (31)	
Low Pressure	psi (kgf/cm^2)	185 (13)	
Max. Duct Length	Cold Duct	30 ft. (Nozzle Type Only)	
	Hot Duct	40 ft.	
Fuse in power box in Machine body		250V~, 10A	250V~, 5A

WIRING DIAGRAM

HSC-18PLUS



HSC-24PLUS



GENERAL SAFETY INFORMATION

* Ensure the safety of the location in which cooler is to be used.
* Ensure you allow at least 20inch air space all around the cooler.
* Never use the cooler at more than 2° incline.
* Ensure the floor or ground is smooth and sound.
* When in position LOCK the casters to prevent rolling.

FOR MAXIMUM EFFICIENCY

*In airtight areas use vertical exhaust into ceiling.
* If possible locate exhaust outlet through a window or door to outside.
* Ensure correct electricity supply.

DUCT INSTALLATION

* The duct should be established before using. (Standard Duct Size : 1ft, 5" dia.)

The following instructions are for ensuring the user's safety and to prevent any physical injury or material damage. Please read carefully and follow all instructions. There are two sections to these instructions: **WARNING** and **CAUTION.**

⚠ WARNING

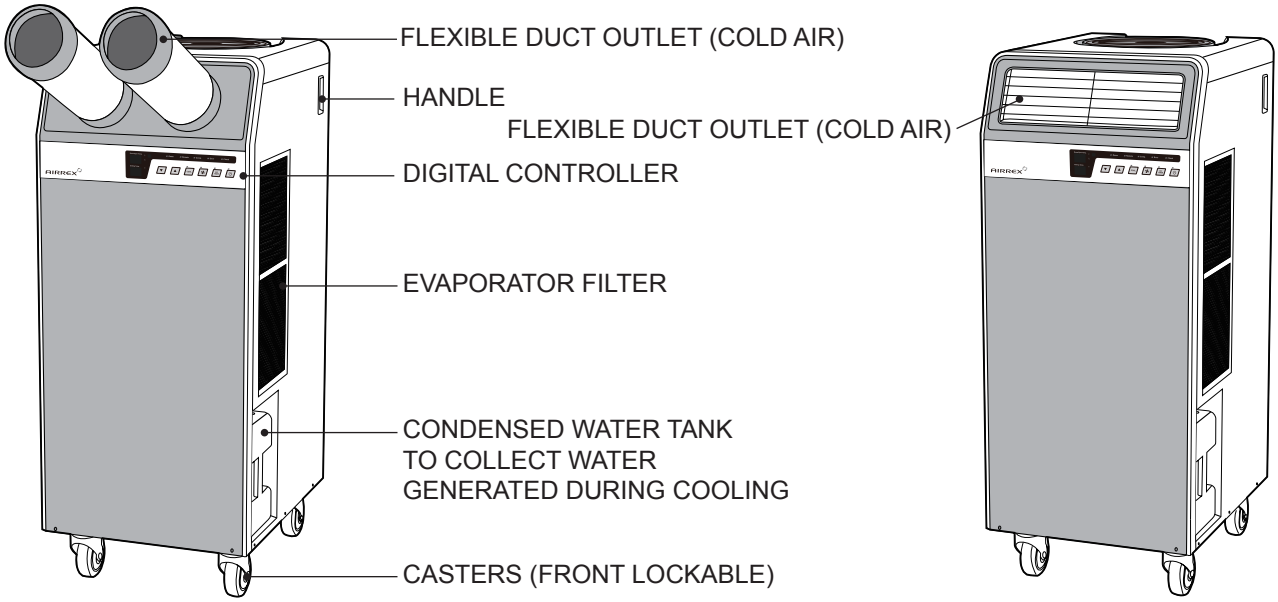
* Use a 115V~ 60Hz (HSC-18PLUS), 220V~ 60Hz (HSC-24PLUS) 1 Phase power supply only. (Wrong supply may cause a fire and / or shock hazard)
* Securely plug into a grounded outlet. (Unless earthed, may cause electric shock)
* Do not use a damaged power cable, plug or socket. (Short, fire or shock hazard)
* Do not remove plug by pulling cable or with wet hands. (Risk of fire and electric shock)
* Before cleaning, remove plug from socket. (Otherwise risk of electric shock)
* Do not place anything on top of the machine. (This could cause electric shock, malfunction or injury)
* Do not use an extension cord. (Risk of fire and / or electric shock)
* Do not 'kink' or sharply bend the power cable nor put any weight on it. (The insulation may be damaged causing fire and/ or electric shock)
* Do not turn off by removing power plug. Always turn off at control panel first. (Risk of electric shock and / or malfunction)
* Do not use this cooler on unstable or inclined surfaces. Always use on solid flat floor. (Risk of falling causing injury, fire or malfunction)
* A damaged power supply cable must be replaced with a new power supply cord obtained from the product manufacturer and not repaired.

⚠ CAUTION

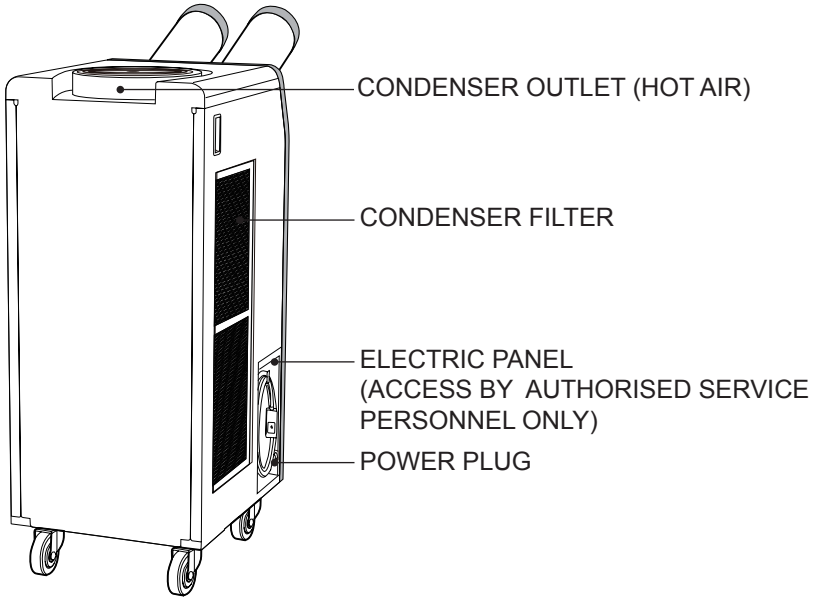
* Do not place cooler on uneven, unstable or inclined surface. (This could cause malfunction)
* When storing the cooler, ensure that it is kept in a dry, cool place. (To prevent corrosion and malfunction)
* If not being used for some time or if lightening is present, always unplug from power. (To prevent risk of electric shock, short circuit or fire)
* Do not spray water on to the cooler nor use solvents such as benzene, thinner or alcohol for cleaning. (There is a risk of electric shock and / or short circuit)
* Designed for indoor usage.

ASSEMBLY

FRONT and RIGHT SIDE VIEW



BACK and LEFT SIDE VIEW



INSTALLATION

WARNINGS REGARDING PROPER LOCATION FOR INSTALLATION

⚠ WARNING

Do not use the unit in explosive environments or in areas where flammable gas leakage may occur.

Do not use the unit in areas where it will be exposed to rain or water.

Do not use the unit in a corrosive atmosphere.

Do not install the unit on uneven or sloping surface. The unit may roll or topple over even if the casters are set to the locked position.

MOVING THE UNIT

Unlock the casters and push the unit to a flat, level surface and set the caster brakes to the locked position.

PLUGGING IN THE UNIT

Check the prongs and surface of the power cord plug for dust/dirt. If dust and/or dirt are present, wipe off with a clean, dry cloth.

Check the power cord, plug and prongs for damage or excess play.

If any damage or excess play is found, contact a qualified repair technician or a qualified electrician to perform replacement or repair of the power cord, plug or prongs

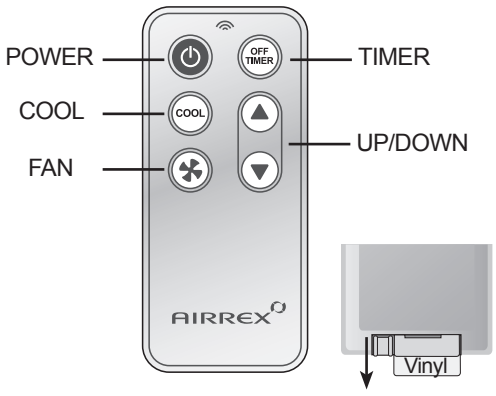
⚠ WARNING

If the power cord or plug is damaged, repair should only be performed by qualified electrical personnel.

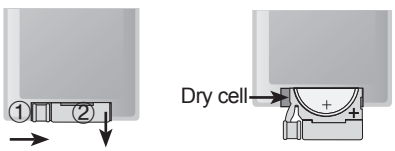
⚠ WARNING

Do not connect/disconnect the power cord or attempt to operate buttons with wet hands. This could result in electrical shock.

REMOTE CONTROL



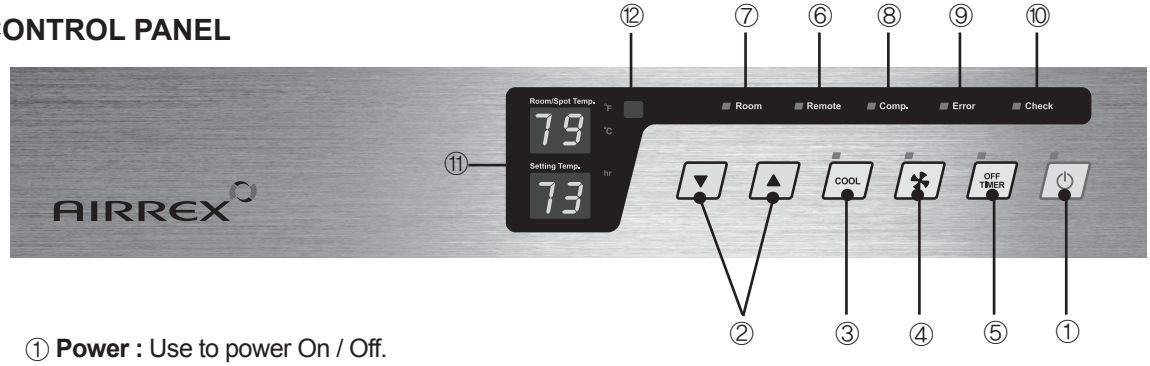
- Point remote control at machine receiver.
- Remote control will not function where strong lights such as 3 florescent, neon or strong sunlight interferes. In this case use the remote control directly in front of the receiver on the unit.
- when the remote operates a “beep” sound will confirm that the remote signal has been sent.
- Remove batteries when you do not use the remote control for long periods, as leakage can occur.
- Ensure water and other liquids do not enter the remote control.
- When using the remote control for the first time remove the vinyl battery contact cover.



- Open battery cover.
  · Press ① part way in, in the direction shown by the arrow, then pull the number ② part towards the direction shown by the arrow.
- Exchange Battery.
  · Place as indicated +, -
- Close cover
  · push until cover “click”.

OPERATION

CONTROL PANEL



① **Power :** Use to power On / Off.

② **▼▲ :** Raises or lowers setting temperature and/ or sleep (off) time.

③ **Cool :** Use to select cooling mode.

④ **Fan Speed :** Controls fan low / high speed.

⑤ **Off Timer :** To set the length of operating time, once turned on, that you wish the cooler to run for. You can set 0~24 hours. Time intervals are 30mins. up to 10 hours and then 1 hour between 10 and 24 hours.

⑥ **Remote :** From the long distance (10~20m), you can control the machine by wired remote control.

⑦ **Room :** If the LED is On, the displayed temperature is for Room temp. If the LED is Off, the displayed temperature is for spot temp.

⑧ **Comp. :** When the compressor is operating, the LED is On.

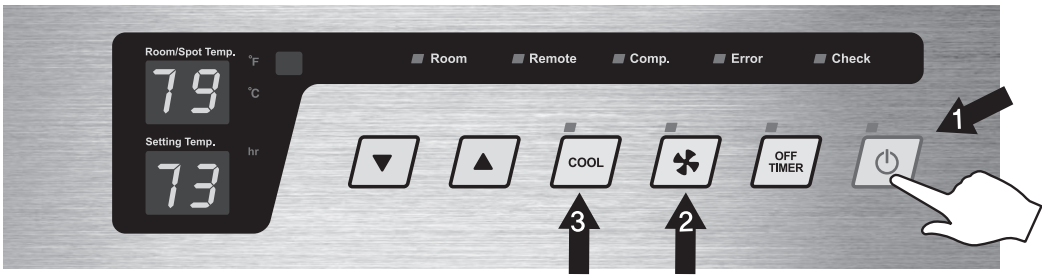
⑨ **Error :** Error signal (E1 : High Pressure, E2 : Low Pressure, E3 : Sensor, AF: Eva Freezing)

⑩ **Check :** If Water full or Align Drain Tank is checking. The LED is On.

⑪ **Display :** Display Room/Spot temperature, the setting temp and off time in case of setting them. When the user set the off timer, 'hr' will be turned on. (Display of 'LO' : under the 32℉, Display of 'HI' : over the 99℉)

⑫ **IR Remote Signal Receiver Window :** Remote control signal is received by wireless remocon.

RUNNING & STOP



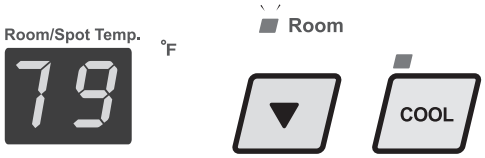
1. START BY PRESSING THE 'POWER' BUTTON.
·Cooler will start up automatically.
·To STOP the unit, press the 'POWER' button once again.

2.To change fan speed, press the 'FAN' button.

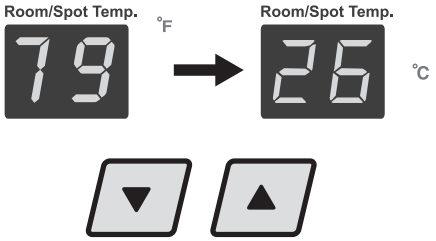
3.If you wish to operate on fan only, press the 'COOL' button. To resume cooling, press the 'COOL' button again.
(Note : There is a 3 minute delay when switching functions to protect the compressor)

SELECTION of AREA/ROOM or SPOT COOLING

To reduce the temperature of the entire room select 'Area/Room'. For 'targeted' cooling of machinery, servers, or people etc. select 'Spot Cooling'.

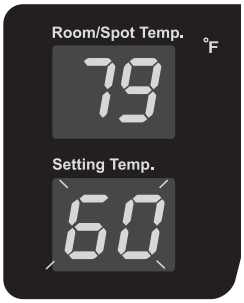


1. If you want to display room temperature, when air conditioner is operated, push 'cool' and '▼' button simultaneously for three seconds. If you want to display spot cooling temperature,do the same to put it back.



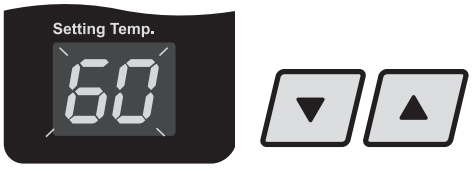
2. If you want to change temperature unit ℉ ↔ ℃, when air conditioner is stopped, push ▼ and ▲ button simultaneously for three seconds.

TEMPERATURE CONTROL OPERATION



1. When power is ON, the setting temperature is displayed. Default of setting temperature is as below.
   · 50℉ in Spot Mode. · 60℉ in Room Mode.

3. The display showing the set temperature will blink 3 times.



2. When you push either ▼ or ▲ button, the setting temperature is changed.

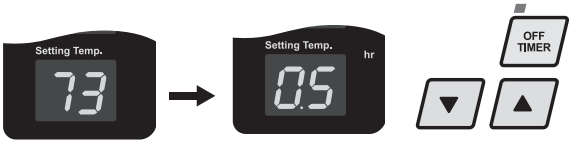
Mode	Display range	Setting range
Room Temp	32℉~99℉	60℉~86℉
Spot Temp	32℉~99℉	50℉~86℉

Cooling operates when Room/Spot temperature is *higher than* set temperature.

Cooling stops when Room/Spot temperature is *lower than* set temperature.

HOW TO SET THE 'OFF TIMER'

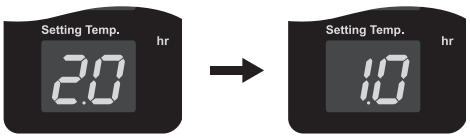
This function enables you to set the length of time you want the cooler to operate.
You can set the time period from 30min. to 24 hours in 30min. and 1 hour increments.



1. When cooler is operating, press the 'Off Timer' button and set the length of time you want by pressing ▲ or ▼. Each time you press the button you will increase the 'time to off' period by 30mins. up to 10 hours, and 1 hour thereafter up to 24 hours. The display will show .5 for 30min and 1 for an hour. e.g. One and a half hours will show 1.5.

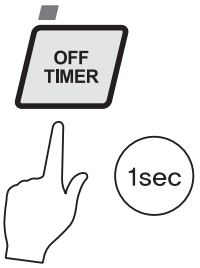
OFF TIMER LAMP IS ON

2. When you have finished setting the time period, the 'Off Timer' lamp will be on which indicates the cooler is in sleep (Off Timer) mode.



AFTER 1hr

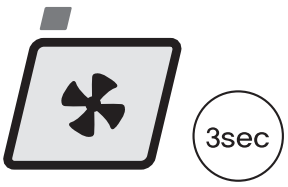
3. If you press the 'Off Timer' button during its operation, the remaining time will be shown.



4. To CANCEL timing, press and hold 'Off Timer' button for ONE second. It will then switch the timer off automatically.

ECONOMIC MODE

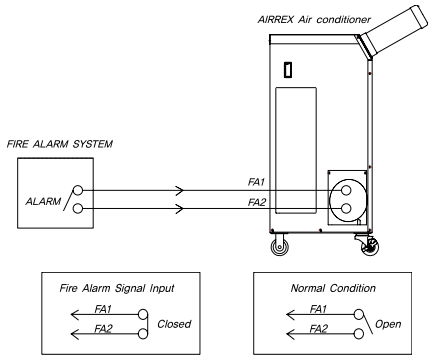
When the compressor stops longer than 3 minutes in "Room Temp Mode", the Fan is shut off automatically.
This function is applied in "Room Temp Mode" only.



1. In "Room Temp" mode, when air conditioner is stopped, push either the "Low fan" or "High fan" button and hold for 3 seconds.

2. The Economic Mode is on when the Room Mode LED blinks.

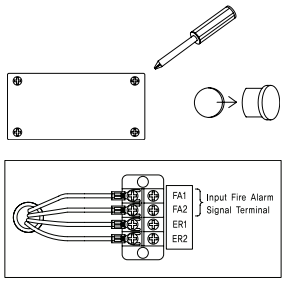
FIRE ALARM SIGNAL CONNECTION



Input Terminal FA1 and FA2

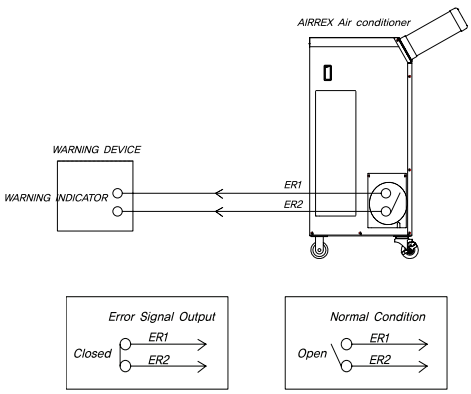
When the signal from the fire alarm system is received, the air conditioner turns off and does not operate until the unit has been RESET.

Connecting the fire alarm wire from fire alarm system



1. Remove 'Cap' and the 'Fire Alarm cover'.
2. Use recommended fire alarm wire size from 16 AWG to 26 AWG for a solid wire, or 16 AWG to 22 AWG for a stranded wire with ring terminal for #5 stud size.
3. Connect fire alarm to terminal FA1 and FA2.

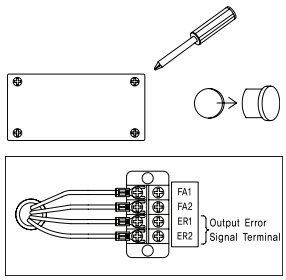
ERROR SIGNAL CONNECTION



Output Terminal ER1 and ER2

The air conditioner will output an Error signal (normal open dry contact) when an "Error" has occurred, to show what the failure is on the air conditioner.

Connecting Error Signal with warning device



1. Remove 'Cap' and the 'Fire Alarm cover'.
2. Use recommended error signal wire size from 16 AWG to 26 AWG for a solid wire, or 16 AWG to 22 AWG for a stranded wire with ring terminal for #5 stud size.
3. Connect the end of the error signal wire to ER1 and ER2, and the other end to the compatible with varoius warning devices such as alarm speaker, light indicators, and etc.

FIRE ALARM SIGNAL RESET

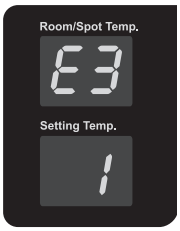
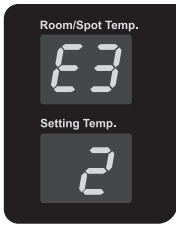
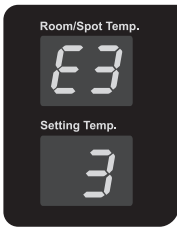
To reset the fire alarm, push and hold "OFF TIMER" key for 5 seconds.

※ ERROR DISPLAY CONDITIONS

NO	Error Display	Error condition	Error LAMP	Error Signal Output
1	E1	High pressure	Error	ON
2	E2	Low pressure	Error	ON
3	E3	Sensor Problem	Error	ON
4	FU	Water Full	Check	ON
5	AF	Anti Freezing	Error	ON
6	TP	Align Water Tank	Check	ON
7	AL	Fire Alarm	Error	ON

SELF DIAGNOSTIC CODES

The alarm light is activated if abnormal operation occurs, and an error code is displayed on the control panel.
In this case, the compressor will stop operating.

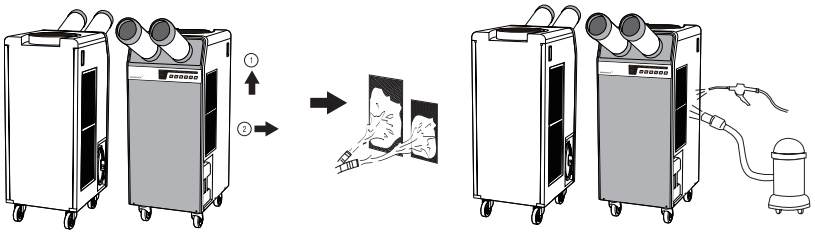
Error Code	Problem	Cause	Corrective Action
	High pressure	Blocked air filter Blocked / kinked exhaust duct Ambient temperature is too high	Ensure exhaust duct is not blocked / kinked Do not use the air conditioner if ambient temperature is higher than 113℉
	Low pressure	Verify Electrical Refrigerant may be low	Clean Filters and Coils Verify Power (Voltage/Amps) Check Filters Evaporator/Condenser Check Evaporator/Condenser Coils Check refrigerant level and/or refrigerant leak.
	AF sensor	If the AF sensor is short circuited or cut 'E3&1' displayed and the 'Error' LED will be on.	Exchange temperature sensor (Contact Airrex U.S.A. at 1-888-535-8841)
	RT sensor	If the RT snesor is short circuited or cut 'E3&2' displayed and the 'Error' LED will be on.	Exchange temperature sensor (Contact Airrex U.S.A. at 1-888-535-8841)
	OT sensor	If the OT snesor is short circuited or cut 'E3&3' displayed and the 'Error' LED will be on.	Exchange temperature sensor (Contact Airrex U.S.A. at 1-888-535-8841)
	Water full	Water tank is full	Empty the water tank
	Anti-Freezing alarm	Evaporator is below 25 ℉ (-4 ℃) due to being used in a low ambient temperature area.	Do not use the unit in an ambient temperature less than 72℉ (22℃). Check refrigerant level.
	Align water tank	Water tank is not positioned correctly	Place the water tank in right position
	Fire alarm signal	Fire alarm signal is received from Fire alarm system.	Reset unit by pushing and holding the "OFF TIMER" button for 5 seconds.

TROUBLESHOOTING CHART

TROUBLE	CHECK	REMEDY
NOT WORKING	● Power plug incorrectly connected	● Connect plug correctly
	● POWER button "OFF"	● Press POWER button to "ON"
	● Fuse (supply) blown	● Replace fuse
	● Breaker on switch board tripped	● Check load capacity and reset
	● Ambient temp. too high (over 113℉,45℃)	● Use only below 113℉,45℃
POOR COOLING	● Filter blocked with dust	● Clean Filter
	● Dust in heat exchanger	● Clean heat exchanger
	● Obstacle against inlet side	● Remove and allow 20" (51 cm) clearance
	● Ambient temp. too high (over 113℉,45℃)	● Use only below 113℉,45℃

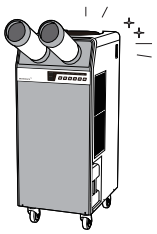
MAINTENANCE

CLEANING THE AIR FILTERS

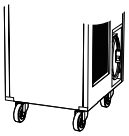


1. To remove filters, slide up a little ① and pull towards you ②.
2. Clean the filters with water or compressed air.
3. Clean evaporator and condenser units with a vacuum cleaner or compressed air.

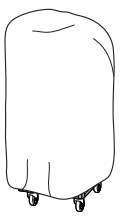
MAINTENANCE



1. After cleaning, completely dry the inside of the unit by operating on 'Fan Mode' for 3 to 4 hours.



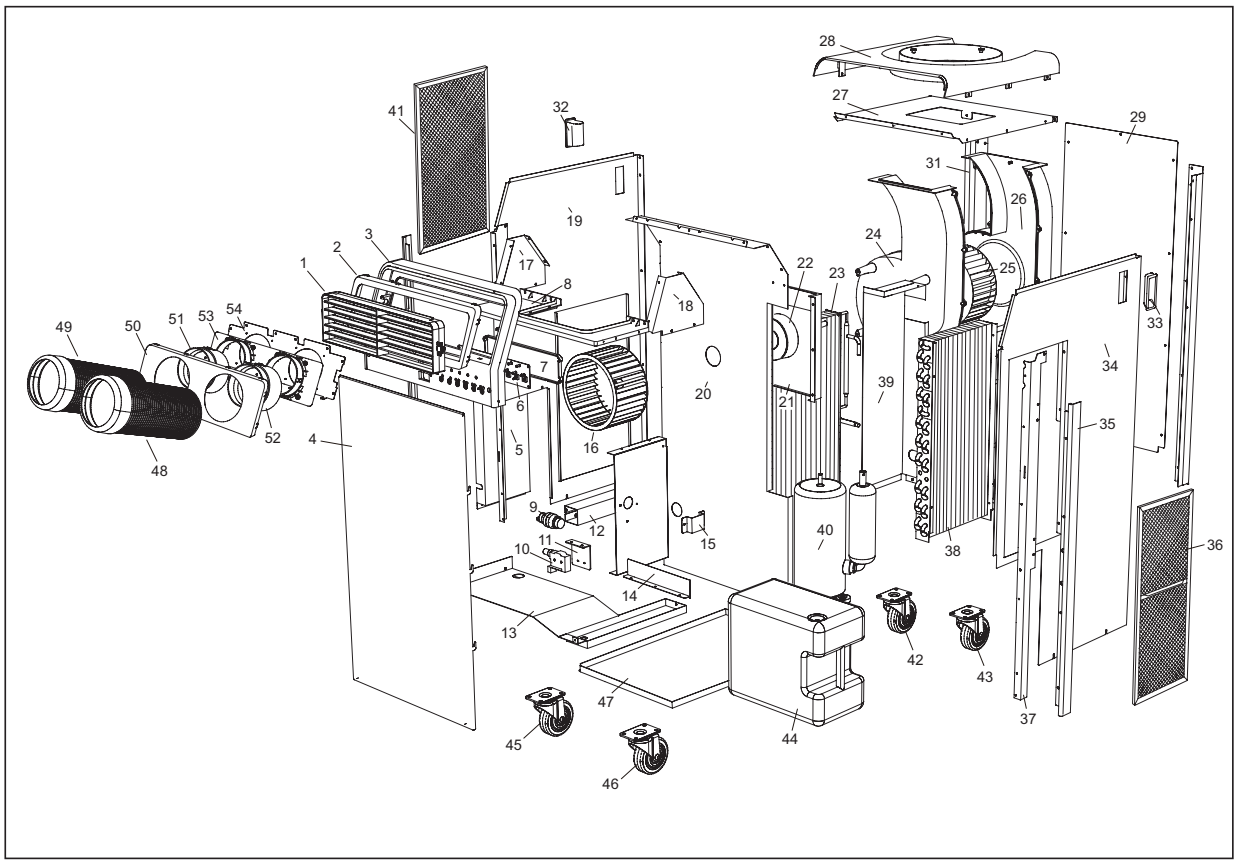
2. Turn "OFF" at control panel, remove plug from socket. Coil and store cable neatly.



3. Keep machine suitably covered to prevent damage by damp, humidity and dust.

* For repair parts or service, contact Airrex U.S.A. at 1-888-535-8841

ASSEMBLY DRAWING & PART LIST

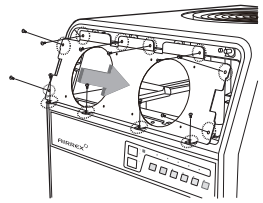


No.	Parts Name		
1	LOUVER GRILL	48	DUCT 300mm
2	GRILL GUIDE	49	DUCT 300mm
3	FRONT BEZEL	50	FAN PANEL 2
4	PANEL FRONT	51	DUCT LOWER
5	PCB COVER	52	DUCT LOWER
6	FRONT PCB	53	DUCT BASE
7	CONTROL PCB COVER	54	FRONT COVER BRK
8	FAN UPPER		
9	PROXIMITY SENSOR		
10	LIMIT S/W ZCN-R504C		
11	CABI TP BRACKET		
12	CABI CONDENSER		
13	CABI DRAIN PANEL		
14	CABI WATER BOX GUARD		
15	CABI LIM		
16	FAN SIROCCO Ø205x110mm		
17	CABI SIDE SUB CF		
18	CABI SIDE SUB RN		
19	CABI LF		
20	CABI PANEL PARTITION		
21	CABI INDOOR MOTOR BKT		
22	MOTOR BLDC		
23	CONDENSER		
24	PLASTIC FAN FRONT		

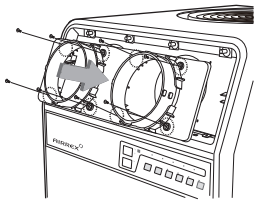
No.	Parts Name
25	FAN SIROCCO 9”
26	PLASTIC FAN BACK
27	CABI TOP ANGLE
28	PLASTIC TOP CASE
29	CABI PANEL BACK
30	-
31	CABI POST REAR LF
32	HANDLE
33	HANDLE
34	CABI PANEL RIGHT
35	CABI FRONT BAR
36	FILTER EVA
37	CABI POST FRONT RN
38	EVAPORATOR
39	CABI AIR GUARD
40	COMPRESSOR
41	FILTER COND
42	CASTER 4”NO LOCKER
43	CASTER 4”NO LOCKER
44	PLASTIC WATER BOX
45	CASTER 4” LOCKER
46	CASTER 4” LOCKER
47	CABI PANEL BOTTOM

* For repair parts or service, contact Airrex U.S.A. at 1-888-535-8841

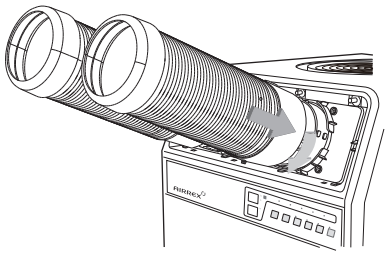
HOW to ASSEMBLE of DUCT



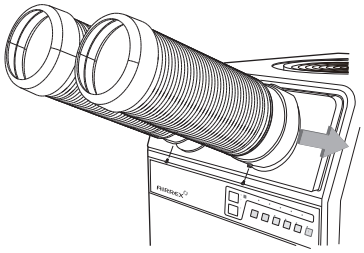
1. Insert a 'Base Plate' by screwing of 12 bolts.



2. Insert a 'Duct Base' by screwing of 4 bolts.

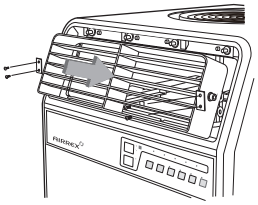


3. Insert a 'Duct Middle Base', and fit it by turning to clockwise.

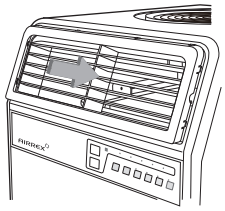


4. Fix the Duct Base by one bolt screwing from beneath of Duct Base.

HOW to ASSEMBLE of LOUVER



1. Insert a 'Louver Grill', and fix by 'plastic tilt guide' with 4 bolts.



2. Insert a 'Grill Guide'.

WARRANTY

(Applicable to first retail purchaser only)

AIRREX AIR CONDITIONERS give more reliable performance, comfort and durability the more they are used. They are built under a strict quality assurance regime which includes inspection both during and after production and exhaustive reliability testing.

In the unlikely event you have any problems, please contact Airrex U.S.A at 1-888-535-8841 or distributor. If the problem is as a result of a production fault or failure, repairs will be undertaken free of charge during the period of warranty subject to the following warranty conditions:

1. The warranty period is 12 months from the date of first purchase.

2. If the problem has been caused by customer error or misuse, abuse or damage, then all repairs will be charged for.

3. This warranty applies to your country.

4. Proof and date of purchase must be supplied.

5. Please complete the details below and keep this warranty in a safe place.

6. All transport charges back to the dealer are at the customers cost. Keep all original packaging to facilitate return. Return to customer will be at dealers cost (if genuine warranty claim).

DESCRIPTION	AIRREX AIR CONDITIONER		
MODEL	HSC-18PLUS/24PLUS		
DATE OF PURCHASE		PRODUCT SERIAL NO:	

Warranty Period	( ) Months	
DISTRIBUTOR	Name of Company	
	Telephone No.	

CUSTOMER DETAILS	Name :
	Address :
	Telephone :

Manufactured by :
HEPHZIBAH CO.,LTD.
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INCHEON, KOREA
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FAX : +82-32-502-5519
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E-mail : sales@airrexusa.com
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Hewitt, Texas 76643

● Designs and specifications of products are subject to change without prior notice for the improvement of products.